

Unitary Products Technical Services Service Tips Letter

Letter: **ST-003-2017**

Date:March 28, 2017To:All Unitary Products Branch Service, Sales, and Training Managers
All Unitary Products Distribution Service, Sales, and Training ManagersSubject:LX Series residential package unit defrost curve selectionProduct:PHE, PHG model units

During random package unit testing a nuisance defrost issue was identified on a PHE4A3021A model residential package unit. Under certain indoor and outdoor ambient conditions, the pre-selected defrost pin position 3 may generate unnecessary defrost cycles. A factory deviation has been issued so that units currently being produced will be set on defrost curve 2 instead of 3.

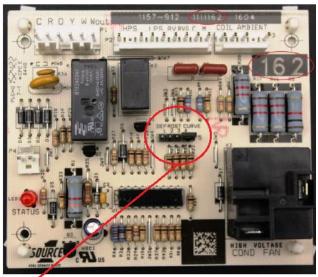
This letter is to announce a change in default defrost curve selection.

Models affected by this change are as follows:

• PHE4A24*

Summary:

- PHE4A30*
- PHE4B36*
- PHE4B42*
- PHG4A24*
- PHG4A30*
- PHG4B36*
- PHG4B42*
- PHE6A24*
- PHE6A30*
- PHE6B36*
- PHE6B42*



DEFROST CURVE JUMPER

If an installed unit experiences unnecessary defrost cycles, simply disconnect power, move defrost jumper from pin 3 to pin 2 and restore unit operation. If you have any questions please contact UPG Technical Services residential distributor support.

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